Work Orde		226	Λ	*922	226*						Page 1
Item ID: Revision ID: Item Name:	647.1910 Clip		AM.	Accept	*N900	ე401	100	*	Setup Star Stop	171	S1* S2*
Start Date: Required Date: Reference:	23/10/2012 06/11/2012	Start Qty: 24.00 Req'd Qty: 24.00	*24* *24*		Cust Item II Customer:	D:					
Approvals:	Process Pla	n: <u>MLJ</u>	Date: 12-10-2	Y Tooling:	Da	ite:		I	Run Star	^t *N	R1*
	QC:		Date:	•		ite:			Stop	*N	R2*
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #		Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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*120		QC2- Inspect parts off m	achine FAI/FAIB	0.00 at	13-01-03			つす	d		
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Page 2 October-23-12 2:40:05 PM Item ID: 647.1910 Accept *N900040100* Setup Start **Revision ID:** Clip Item Name: 23/10/2012 **Start Date: Start Qty: 24.00 Cust Item ID: Required Date:** 06/11/2012 Req'd Oty: 24.00 **Customer:** Reference: Run Process Plan: Date: Approvals: Tooling: Date: OC: ____ Date:____ SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool # Plan Tool ID Reject Reject Accept Insp. **Work Center ID** Description **Run Hours** Qty Code Qty Number Stamp 130 QC8- Inspect parts - second check 0.00 DAS *130* QС 0.00 Memo Quality Control 140 Outsource process-Anodize per QSI017 4.1.10.1 0.00 Outsource4 0.00 Issue P/O: 19280 Outsource process - Anodize Black Anodize as per Dwg 646.3800

150

Packaging

150.

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

0.00

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Outside Dimensions

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Wave/Twist in Tube

Folio

Work Order ID 92226 Page 3 October-23-12 2:40:05 PM Item ID: 647.1910 Accept *N900040100* Setup Start Revision ID: Item Name: Clip **Start Date: Start Qty: 24.00** 23/10/2012 Cust Item ID: **Required Date:** 06/11/2012 Reg'd Oty: 24.00 **Customer:** Reference: Run Process Plan: Date: Tooling: Approvals: Date: Date: QC: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Reject Reject Accept Insp. Work Center ID **Description** Number Stamp **Run Hours** Code Qty Qty 155 QC5- Inspect part completeness to step on W/O *155* QC Memo Quality Control 160 Spray Painting per QSI005 4.2 0.00 *160* SprayPaint 0.00 Memo **Spray Painting** PRIME AS PER DWG, SEE NOTE #2 CARDINAL 4860-50 PRIMER BATCH: \25452

170

QC14- Inspect Spray Paint

0.00

170 QC

0.00

Quality Control

Memo

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		Wave/Twi	ist in Tub	e e			Folio	1	Outside	Dimensions				

Quality Control

Page 4 October-23-12 2:40:05 PM Item ID: 647.1910 Accept Setup Start **Revision ID:** Item Name: Clip Start Date: 23/10/2012 **Start Oty: 24.00 Cust Item ID: Required Date:** 06/11/2012 Reg'd Oty: 24.00 **Customer:** Reference: Run Approvals: Date: Tooling: Date: Stop OC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool # Plan Tool ID Reject Reject Accept Insp. Work Center ID Description **Run Hours** Code Qty Qty Number Stamp 180 Identify as per dwg & Stock Location: 0.00 *180* Packaging 0.00 Memo Packaging ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV*** 190 QC21- Final Inspection - Work Order Release 0.00 *190* QC 0.00 Memo

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Date:

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	Wave/Tw	ist in Tub	oe .		Folio	Outside	Dimensions				

Picklist Print

October-23-12 2:40:08 PM

Work Order ID: 92226

647.1910

Parent Item Name: Clip

92226

647 1910

Start Date: 23/10/2012

Required Date: 06/11/2012

Page 1

Start Qty: 24.00

Required Qty: 24.00

Comments:

Parent Item:

IPP REV:A NEW ISSUE 12-10-22 JLM VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
647.1910E		Manufactured	No				f	0.0000		2 52697	, 		
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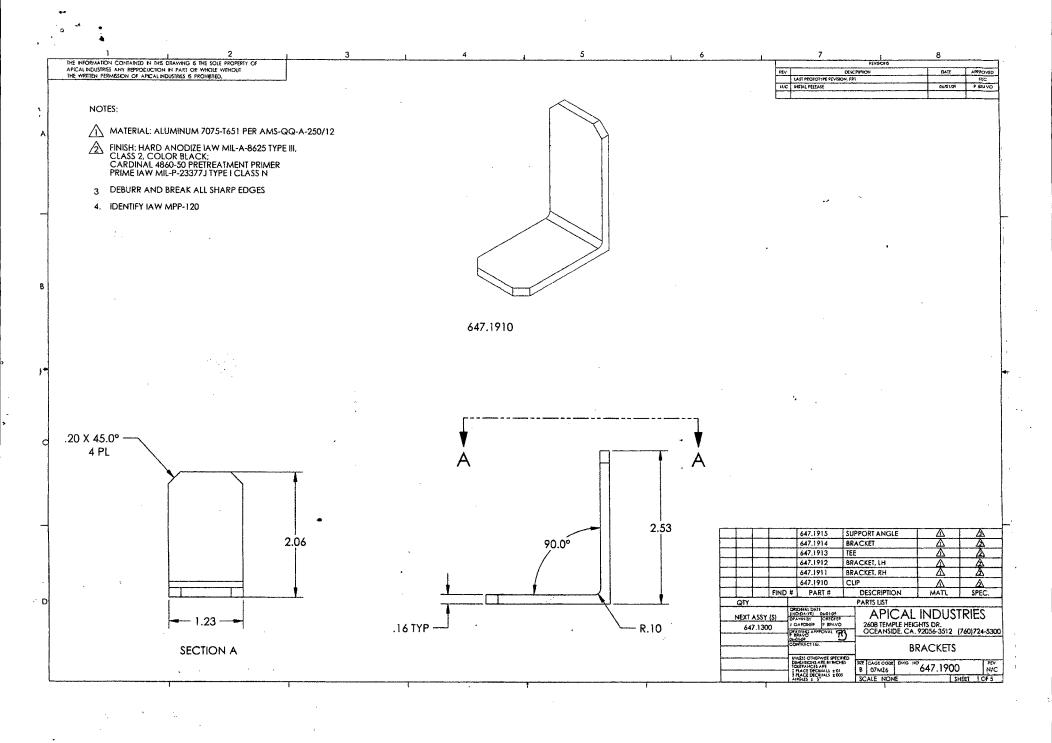
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Clip

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DQA: ____ Date: _

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DART AEROSPACE LTD	Work Order:	65559 ·
Description: Bracket	Part Number:	647,1910
Inspection Dwg: 647-i9ooRev: ハ/ሪ		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.53	±.010	2535			RAZC	Ver,
2.06	士1010	2.065			RAZG	d
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Measured by:	Audited by: Be 08	Preliminary Approval:
Date: 13-01-03	Date: 13/01/04 9	Date:

Rev	Date	Change	Revised by Approved
E	10.04.14		KJ



A.T.G. Industries Inc. 731, rue Industrielle Rd. PLATING DEPARTMENT Rockland, On K4K 1T2 Canada

Ph: (613) 446-4544 Fax: (613) 446-4556

Pack List

Number: 62300

Date: 08-Apr-13

To

DART AEROSPACE LTD 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7 Canada

Ship To

DART AEROSPACE LTD 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7

Canada

Ph: 613-632-5200

Fax: 613-632-1185

Fax: 613-632-1185 Ph: 613-632-5200 Ship Via Terms Quantity Description Rev: Part: ASST 1 lot 24 PCS 647.1711 15 PCS 647 1712 31 PCS 647.1910 8 PCS 647.1911 5 PCS 647.7911 12 PCS 647.1710 HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 Line: PO: 19280 Job: 20130197 Certificate of Conformance A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order. ISO 9001: 2008 REGISTERED ATG SALES-2010 TERMS APPLY **CERTIFIED SIGNATURE:** RECEIVER SIGNATURE: